

TBW-HR Series

Low-Pressure Brackish Water Reverse Osmosis Membrane Element,
improved in the rejection of neutral molecules

Toray's reverse osmosis membrane technology applies decades of R&D and precision automated manufacturing under ISO 9001 for consistency in product quality. State-of-the-art cross-linked fully aromatic polyamide composite membranes produce high-quality permeate and robust membrane chemistry for improved performance and longer membrane life.



Product Specifications	Unit	TBW-4040HR	TBW-400HR	TBW-440HR
Size		4040	8040	8040
Membrane Area	ft ² (m ²)	87 (8)	400 (37)	440 (41)
Nominal Salt Rejection	%	99.8	99.8	99.8
Minimum Salt Rejection	%	99.5	99.5	99.5
IPA Rejection (reference)	%	95	95	95
SiO ₂ Rejection (reference)	%	99.7	99.7	99.7
Product Flow Rate	gpd (m ³ /d)	1,550 (5.9)	6,900 (26)	7,900 (30)
Min. Product Flow Rate	gpd (m ³ /d)	1,300 (4.9)	5,810 (22)	6,900 (26)
Feed spacer thickness	mil	34	34	28

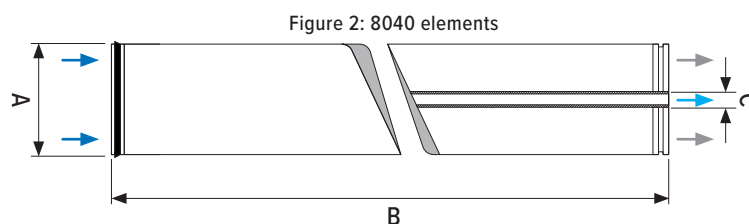
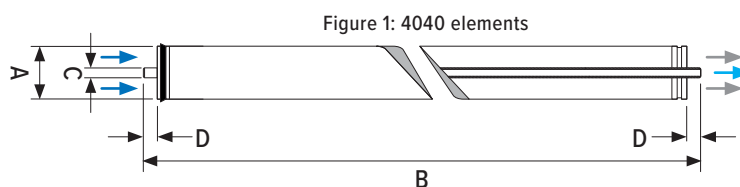
Test Conditions: Feed water pressure 110 psi (0.76 MPa); Feed water temperature 77 °F (25°C);
Feed water concentration 500 mg/L as NaCl; Recovery rate 15%; Feed water pH 7

Applications

Ultrapure water production, Industrial process water

Feed Water Permeate Concentrated Brine
Flow direction →

Dimensions in. (mm)		
Size	4040	8040
A	4.0 (101)	7.9 (201)
B	40 (1,016)	40 (1,016)
C	0.75 (19)	1.125 (29)
D	1.05 (26)	



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Operating Limits	Unit	Value
Maximum operating pressure ⁷	psi (MPa)	600 (4.1)
Maximum feed water temperature	°F (°C)	113 (45)
Maximum feed water SDI ₁₅		5
Feed water chlorine concentration	ppm	Not detectable
Feed water pH range	Continuous operation	2–11
	Chemical cleaning	1–13
Maximum pressure drop per element	psi (MPa)	15 (0.10)
Maximum pressure drop per vessel	psi (MPa)	50 (0.34)

Operating Information

1. Please consult the latest Toray technical bulletin, design guidelines, computer design program, or call an application specialist for the recommended design range. Not strictly following the operating limits stated in this bulletin will void and nullify the Limited Warranty.
2. All elements are wet tested, and then packaged in approximately 0.5–1.0 wt% sodium bisulfite solution, or sodium chloride solution with an oxygen scavenger.
3. The presence of free chlorine and other oxidizing agents under certain conditions, such as heavy metals that act as oxidation catalysts in the feed water, will cause unexpected oxidation of the membrane.
4. Toray recommends flushing Toray RO elements for 30 to 60 minutes once every two days with sufficient quality flushing water, such as pre-treated feed water, to prevent biological growth during system shutdown. Please refer to Toray RO Handling Manual for suggested flushing water quality.
5. Permeate from the first hour of operation shall be discarded.
6. The customer is fully responsible for the effects of chemicals that are incompatible with the elements. Their use will void the element Limited Warranty.
7. Maximum operating pressure will vary depending on feed temperature. Please ask for detailed information from Toray if needed.

Toray accepts no responsibility for results obtained by the application of this information or the safety or suitability of Toray's products, either alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each product combination for their own purposes.

All data may change without prior notice, due to technical modifications or production changes. Please be sure to inquire about the latest product specifications.

Toray RO membrane TBW-HR series is only applicable for selected projects.

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